

## Wind Uplift Strength of Super Seam Claddings Under Static and Cyclic Wind Loading

**CLIENT: The Roofing Store** 



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#### **DOCUMENT PREPARATION AND APPROVALS**

Action	Name	Position	Organization	Date	Signature
Prepared by	Krishanu Roy	PhD candidate	The University of Auckland		
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Reviewed by					
Approved by					
Accepted by					

# Super Seam



Applications: Super seam is ideal for use on new homes, reroofing, and existing

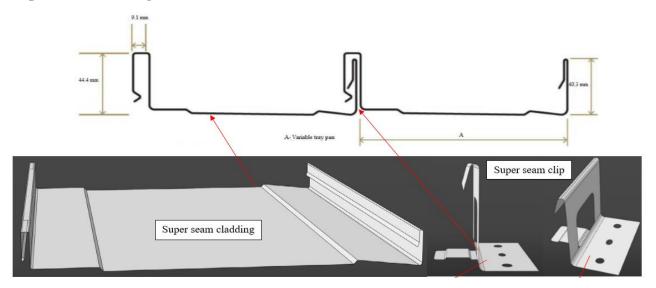
buildings where a stylish versatile cladding system is desirable.

- Areas of application could include: Roof, Façade, Turrets, Domes, Soffits, Facias
- Super seam is also ideal for creating features as: Chimney cladding, Flashings, Interior feature walls, Pillar and column surrounds, Gable and infill, Gothic style homes, Entrance canopies

**Advantages:** Allows a much greater flexibility in design than other standard long run profiles. Tray sizes may vary depending on design requirements.

**Profile information:** Super seam is available in a variety of widths. We can offer 250 & 450 Wide pans as our most cost-effective widths for manufacture and installation. Please consult with The Roofing Store for alternative tray sizing.

#### Super seam cladding dimensions:



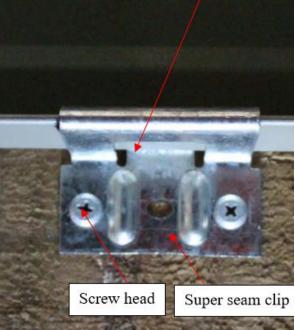


Fig. 1: Photograph of super seam claddings

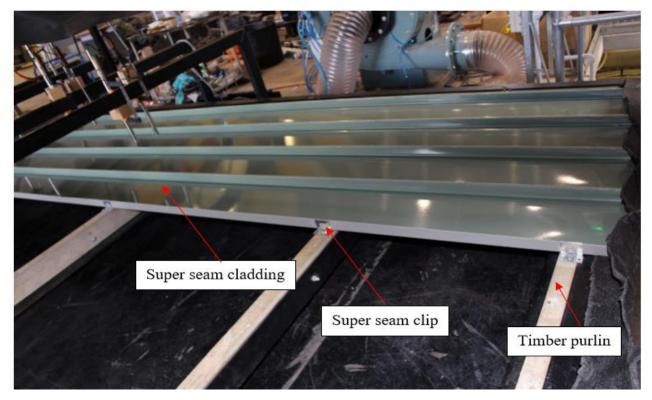
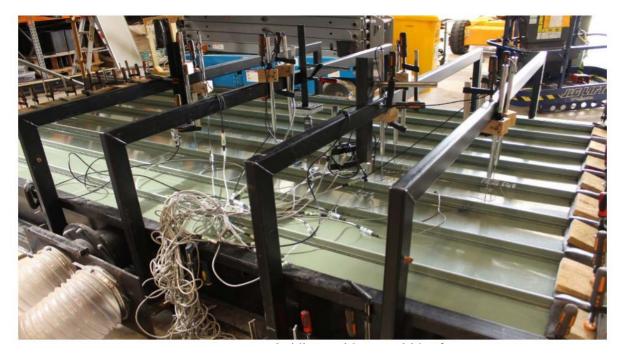


Fig. 2: Details of the super seam cladding fixings

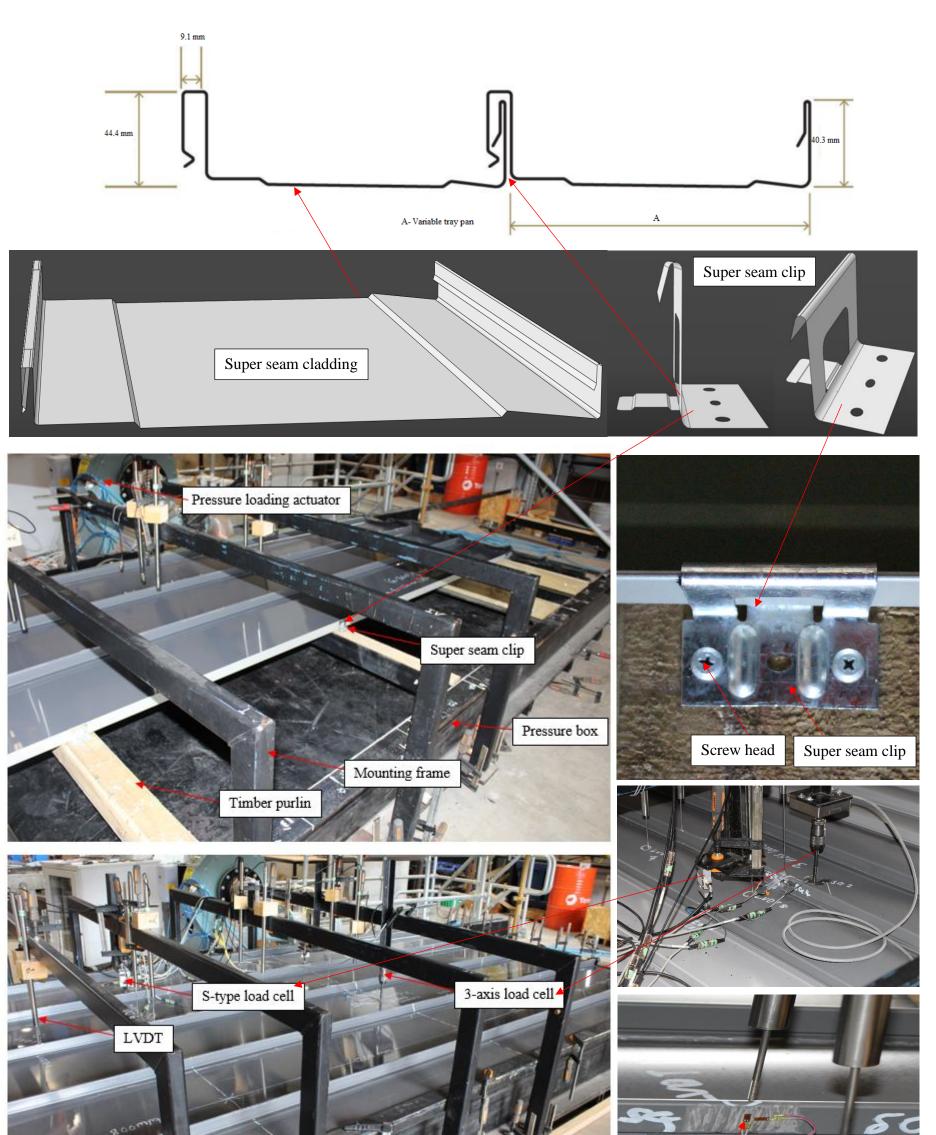
Wall cladding and roofs with a minimum pitch: 3 degree Variable pan: from 200 to 630 mm Seam height:45mm overall Height



(a) Super seam claddings with pan width of 200 mm



(b) Super seam claddings with pan width of 450 mmFig. 3: Installation of the super seam claddings in the pressure box



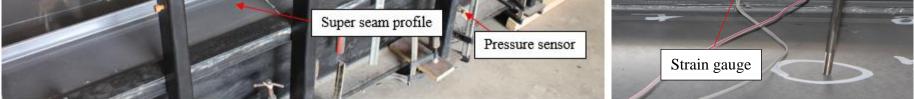


Fig. 4: Photograph of the pressure box and sensors

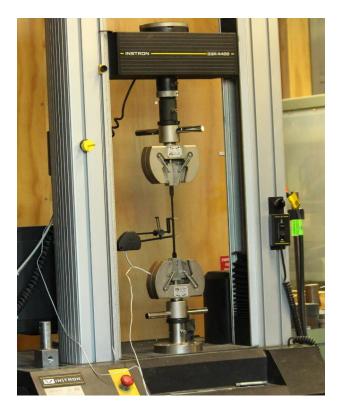


Fig. 5: Determination of material properties by tensile coupon tests



Fig. 6: Super seam cladding of 450 mm pan width in static uplift test for "Superseam-S2000-t0.55" at the middle of the test (end of tests)

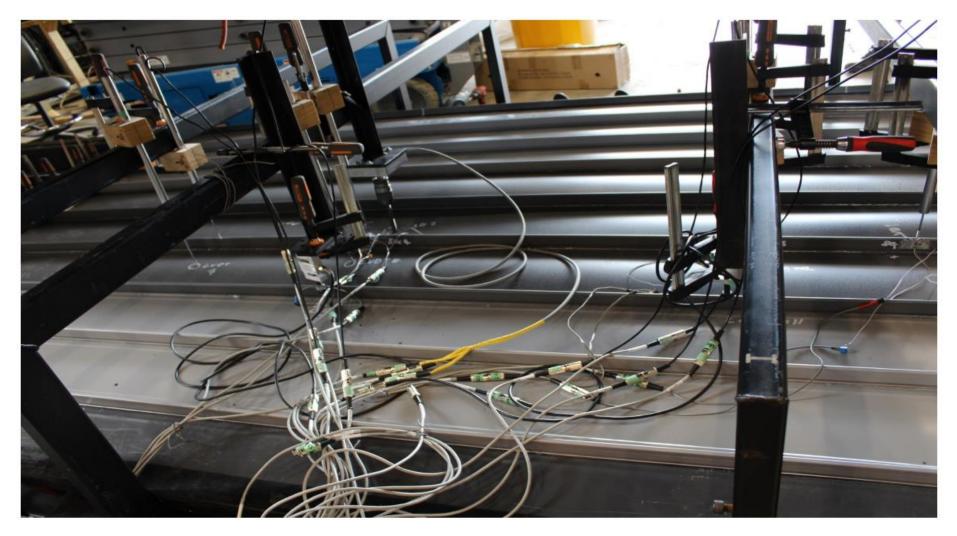


Fig. 7: Super seam cladding of 200 mm pan width in static uplift test for "Superseam-S600-t0.55" (end of tests)

**Table 1:** Ultimate and serviceability limit state wind pressures from experimental tests for 450 mm wide pan super seam claddings(a) Static uplift tests

			Super seam roof or wall cladding						
Specimen	Span S (mm)	Thickness t (mm)	Ultimate Limit State wind pressure (kPa)			Serviceability limit State wind pressure (kPa)			
			Single	End	Internal	Single	End	Internal	
Superseam-S500-t0.55	500	0.55	4.29	4.69	5.08	3.15	3.42	3.76	
Superseam-S600-t0.55	600	0.55	4.10	4.30	4.72	2.92	3.10	3.41	
Superseam-S800-t0.55	800	0.55	3.79	3.58	4.01	2.24	2.40	2.64	
Superseam-S900-t0.55	900	0.55	2.82	3.19	3.72	2.14	2.29	2.52	
Superseam-S1000-t0.55	1000	0.55	2.15	2.43	3.43	2.05	2.18	2.38	
Superseam-S1200-t0.55	1200	0.55	1.45	1.69	2.74	1.62	1.73	1.85	
Superseam-S1500-t0.55	1500	0.55	1.03	1.25	2.31	1.35	1.43	1.62	
Superseam-S2000-t0.55	2000	0.55	0.81	0.95	1.69	1.07	1.17	1.21	

#### (b) Cyclic tests

			Super seam roof or wall cladding							
Specimen	Span S	Thickness t (mm)	Ultimate Li	mit State wind p	ressure (kPa)	Serviceability limit State wind pressure (kPa)				
	(mm)		Single	End	Internal	Single	End	Internal		
Superseam-S500-t0.55	500	0.55	3.21	3.34	3.52	2.36	2.45	2.61		
Superseam-S600-t0.55	600	0.55	2.75	2.87	3.02	2.11	2.20	2.34		
Superseam-S800-t0.55	800	0.55	2.45	2.56	2.69	1.84	1.92	2.04		
Superseam-S900-t0.55	900	0.55	2.21	2.30	2.42	1.63	1.70	1.81		
Superseam-S1000-t0.55	1000	0.55	1.99	2.07	2.18	1.57	1.64	1.74		
Superseam-S1200-t0.55	1200	0.55	1.65	1.72	1.81	1.27	1.33	1.41		
Superseam-S1500-t0.55	1500	0.55	1.30	1.35	1.42	1.06	1.11	1.18		
Superseam-S2000-t0.55	2000	0.55	0.94	0.98	1.03	0.79	0.83	0.88		

 Table 2: Failure loads at central clip under static and cyclic wind pressure for 450 mm wide pan super seam claddings

(a) Static tests

Specimen	Span (S)	Thickness (t)	Experimental vertical load at each	Design vertical load at each clip	$\begin{array}{c} Comparison \\ F_{Z\text{-}EXP} / F_{Z\text{-}eq\text{-}1} \end{array}$
	(mm)	(mm)	clip, Fz-exp (N)	from eq-1, F <sub>Z-eq-1</sub> (N)	
Superseam-S500-t0.55	500	0.55	784.2	768.8	1.02
Superseam-S600-t0.55	600	0.55	701.4	681.0	1.03
Superseam-S800-t0.55	800	0.55	612.8	589.2	1.04
Superseam-S900-t0.55	900	0.55	579.2	567.8	1.02
Superseam-S1000-t0.55	1000	0.55	548.5	532.5	1.03
Superseam-S1200-t0.55	1200	0.55	461.8	457.2	1.01
Superseam-S1500-t0.55	1500	0.55	358.2	344.4	1.04
Superseam-S2000-t0.55	2000	0.55	278.7	270.6	1.03

#### (b) Cyclic tests

Specimen	Span (S)	Thickness (t)	Experimental fastener load, F <sub>Z-EXP</sub>	Design fastener load from eq-1,	Comparison F <sub>Z-EXP</sub> / F <sub>Z-eq-1</sub>
	(mm)	(mm)	(N)	F <sub>Z-eq-1</sub> (N)	-
Superseam-S500-t0.55	500	0.55	564.6	542.9	1.04
Superseam-S600-t0.55	600	0.55	505.0	481.0	1.05
Superseam-S800-t0.55	800	0.55	441.2	432.5	1.02
Superseam-S900-t0.55	900	0.55	417.0	404.9	1.03
Superseam-S1000-t0.55	1000	0.55	394.9	387.2	1.02
Superseam-S1200-t0.55	1200	0.55	332.5	319.7	1.04
Superseam-S1500-t0.55	1500	0.55	257.9	250.4	1.03
Superseam-S2000-t0.55	2000	0.55	200.7	196.8	1.02

Table 3: Ultimate and serviceability limit state wind pressures from experimental tests for 200 mm wide pan super seam claddings

(a) 200 mm pan-static

			Super seam roof or wall cladding							
Specimen	Span S	Thickness t	Ultimate L	imit State wind	pressure (kPa)	Serviceability limit State wind pressure (kPa)				
	(mm)	(mm)	Single	End	Internal	Single	End	Internal		
Superseam-S500-t0.55	500	0.55	7.51	7.74	8.14	3.15	3.42	6.71		
Superseam-S600-t0.55	600	0.55	6.72	6.90	7.35	2.92	3.10	6.20		
Superseam-S800-t0.55	800	0.55	5.64	5.82	6.16	2.24	2.40	5.21		
Superseam-S900-t0.55	900	0.55	5.36	5.42	5.76	2.14	2.29	4.65		
Superseam-S1000-t0.55	1000	0.55	4.78	4.88	5.18	2.05	2.18	4.33		
Superseam-S1200-t0.55	1200	0.55	4.19	4.37	4.54	1.62	1.73	3.64		
Superseam-S1500-t0.55	1500	0.55	3.34	3.45	3.69	1.35	1.43	2.96		
Superseam-S2000-t0.55	2000	0.55	2.67	2.74	2.81	1.07	1.17	2.15		

#### (b) 200 mm pan-cyclic

			Super seam roof or wall cladding						
Specimen	Span	Thickness t	Ultimate Li	mit State wind p	ressure (kPa)	Serviceability limit State wind pressure (kPa)			
	(mm)	(mm)	Single	End	Internal	Single	End	Internal	
Superseam-S500-t0.55	500	0.55	5.26	5.37	5.71	4.30	4.39	4.57	
Superseam-S600-t0.55	600	0.55	4.64	4.74	5.04	3.79	3.87	4.03	
Superseam-S800-t0.55	800	0.55	4.80	4.90	5.21	3.92	4.00	4.17	
Superseam-S900-t0.55	900	0.55	3.69	3.77	4.01	3.02	3.08	3.21	
Superseam-S1000-t0.55	1000	0.55	3.28	3.35	3.56	2.68	2.73	2.85	
Superseam-S1200-t0.55	1200	0.55	2.93	2.99	3.18	2.39	2.44	2.54	
Superseam-S1500-t0.55	1500	0.55	2.26	2.30	2.45	1.84	1.88	1.96	
Superseam-S2000-t0.55	2000	0.55	1.68	1.71	1.82	1.37	1.40	1.46	

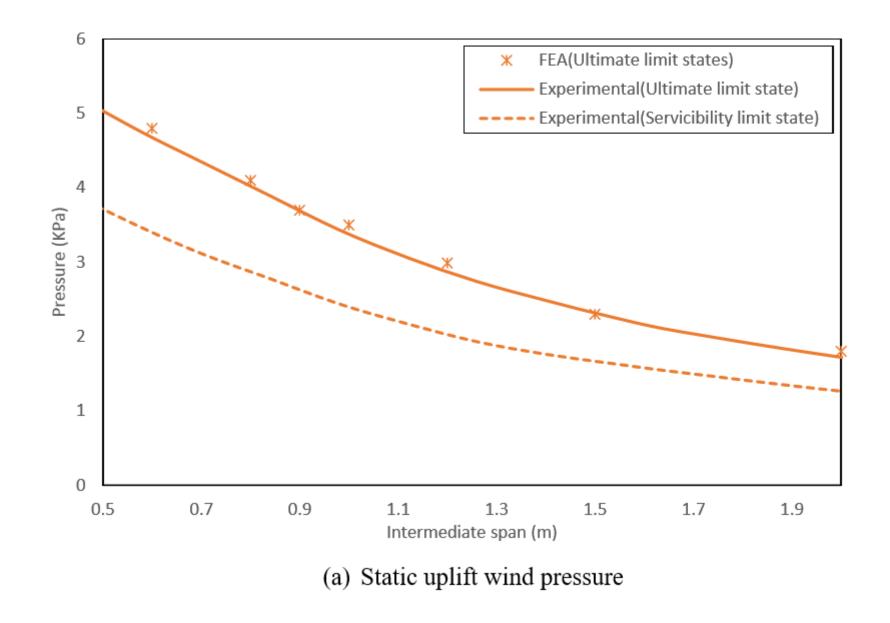
Table 4: Failure loads at central clip under static and cyclic wind pressure for 200 mm wide pan super seam claddings

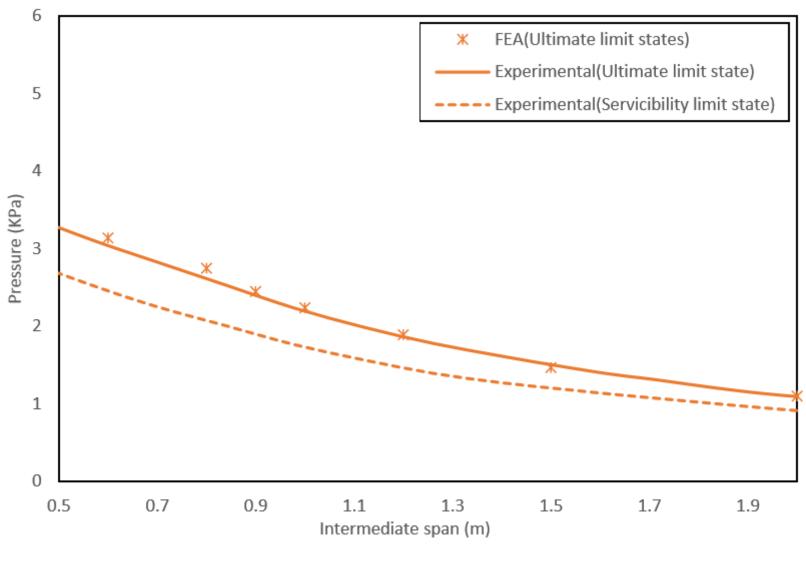
(a) Static-uplift tests

Specimen	Span (S) (mm)	Thickness (t) (mm)	Experimental vertical load at each clip, FZ-EXP (N)	Design vertical load at each clip from eq-1, FZ-eq-1 (N)	Comparison F <sub>Z-EXP</sub> / F <sub>Z-eq-1</sub>
Superseam-S500-t0.55	500	0.55	1658.9	1610.6	1.03
Superseam-S600-t0.55	600	0.55	1475.6	1446.7	1.02
Superseam-S800-t0.55	800	0.55	1287.3	1226.0	1.05
Superseam-S900-t0.55	900	0.55	1216.4	1169.6	1.04
Superseam-S1000-t0.55	1000	0.55	1151.4	1117.9	1.03
Superseam-S1200-t0.55	1200	0.55	969.2	931.9	1.04
Superseam-S1500-t0.55	1500	0.55	756.8	742.0	1.02
Superseam-S2000-t0.55	2000	0.55	586.3	569.2	1.03

#### (b) Cyclic tests

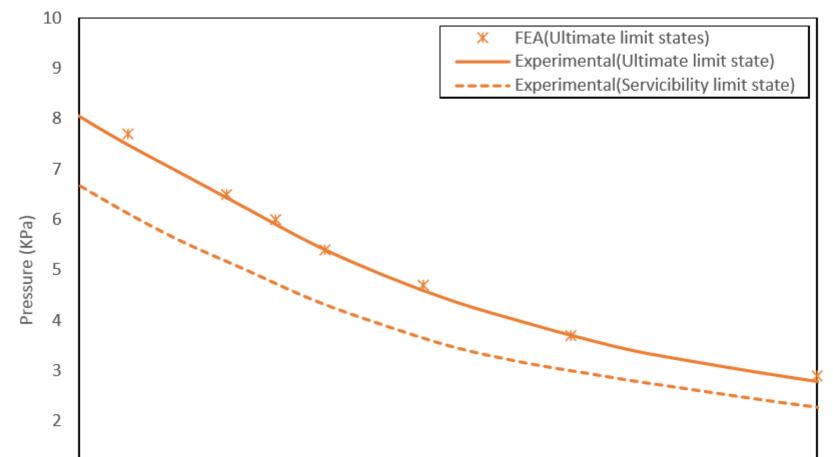
Specimen	Span (S) (mm)	Thickness (t) (mm)	Experimental vertical load at each clip, FZ-EXP (N)	Design vertical load at each clip from eq-1, FZ-eq-1 (N)	Comparison F <sub>Z-EXP /</sub> F <sub>Z-eq-1</sub> -
Superseam-S500-t0.55	500	0.55	1211.0	1164.4	1.04
Superseam-S600-t0.55	600	0.55	1077.2	1025.9	1.05
Superseam-S800-t0.55	800	0.55	939.7	921.3	1.02
Superseam-S900-t0.55	900	0.55	888.0	862.1	1.03
Superseam-S1000-t0.55	1000	0.55	840.6	808.3	1.04
Superseam-S1200-t0.55	1200	0.55	707.5	686.9	1.03
Superseam-S1500-t0.55	1500	0.55	552.5	526.2	1.05
Superseam-S2000-t0.55	2000	0.55	428.0	411.5	1.04

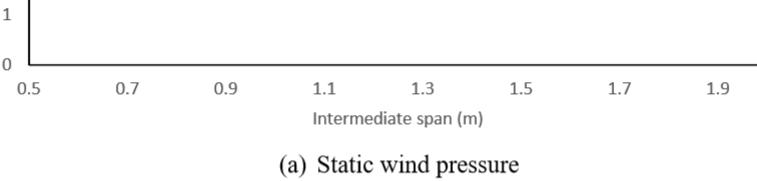


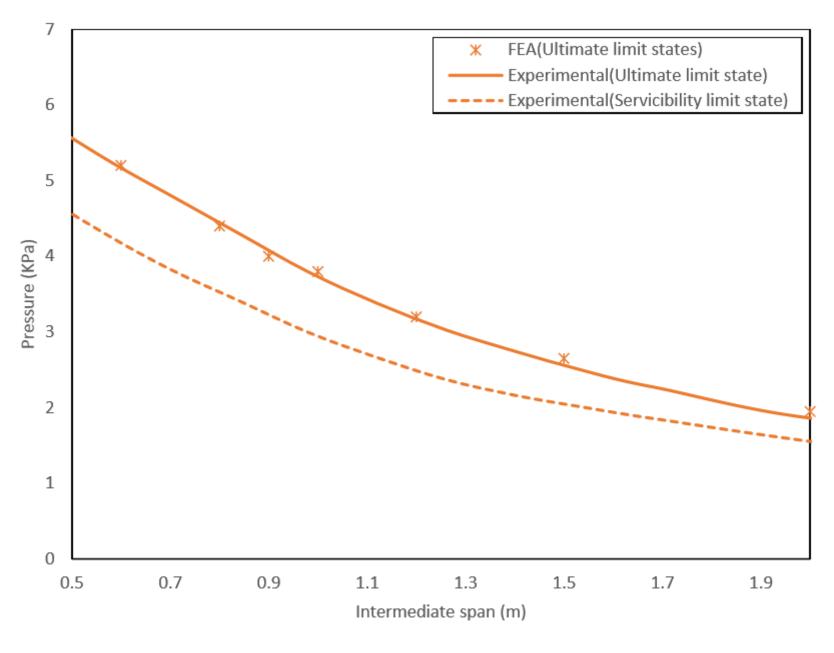


#### (b) Cyclic wind pressure

Fig. 8: Load- span relationship for 0.55 mm thick, 450 mm pan, G300 grade steel super seam cladding







### (b) Cyclic wind pressure

Fig. 9: Load- span relationship for 0.55 mm thick, 200 mm pan, G300 grade steel super seam cladding